

Work Order ID 94926

Friday, December 28, 2012 8:25:50 AM

94926

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Item ID: D206-642-113

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Skidtube LH

Stop ***NS2***

Start Date: 12/28/2012 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 12/28/2012 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: *mf*

Date: *12-12-28* Tooling:

Date:

Run Start ***NR1***

QC:

Date: SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D206-642	O								

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP206-642-113 CHG003
K10111 CHG003

DAS 16 12/12/31

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

IX SP 12-12-28

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

DAS 16 12/12/31

(X)

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Item ID: D206-642-113 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Skidtube LH
 Start Date: 12/28/2012 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 12/28/2012 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130	Packaging					1X			SP
Packaging	Memo	0.00							12-12-28
Packaging	Identify and pack for shipping as per PPPD206-642-113								
	K10111								
	Location: _____								
	PPP Rev: <u>C</u>								
140									
140	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

93620.

QC21 /
Sprinkler

mf
12-12-31

Picklist Print

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Work Order ID: 94926

Parent Item: D206-642-113

Parent Item Name: Skidtube LH

Start Date: 12/28/2012

Required Date: 12/28/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 10.12.08 PER REV:N DD VERF:EC IPP REV:B 11.09.23 ADDED
K10111 DD VERF:EC IPP REV:C REDESIGN PER ENG ERROR 11-11-17 JLM
VERIFIED BY:DD IPP Rev:D 12.11.21 ECN12-
679 DD verf:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
S D206-642-151 Replacement Skidtube		Manufactured	No			110	Each	1.0000	1				
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG082		1							
				77976		1							
S K10111 (Horus) Saddle, Skidtube 206		Manufactured	No			110	Each	6.0000	1				
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				PKG		6							
				91108		1							
				91109		5							

~~394926 SP~~
B93620

B91109 SP
1272-31